

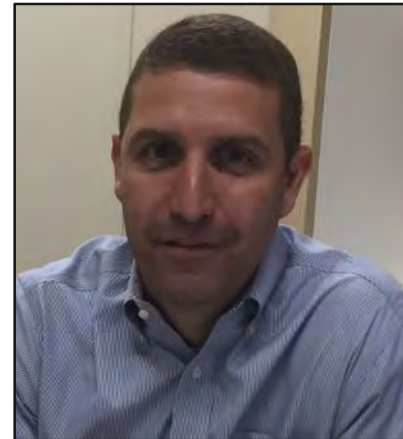


Understanding the Difference between Diaphragm and Piston Flushometers

Presenters



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Associate Product Line Manager
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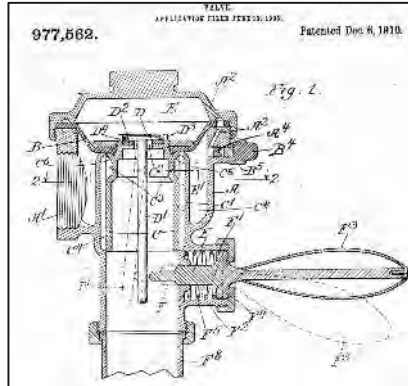
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Regional Sales Manager
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Franklin Park, IL

Agenda

This presentation will cover:

- Origins of piston and diaphragm technology
- Fundamental operating principles
- Features and benefits of each flushing method
- Selection criteria
- Summary

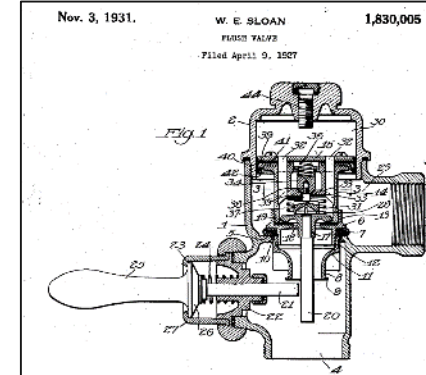
History



1906

Sloan invents the
Diaphragm Flushometer

- Replaced overhead tanks
- Relied on water pressure, not gravity
- Used less water and energy



1928

Sloan invents the
Piston Flushometer

- Withstood hard water*
- Better under low pressure
- Tolerated debris*

Which Sloan products are Diaphragm or Piston?

Diaphragm



Regal



Sloan



Royal

Piston



Gem



Crown

Which Sloan Products are Piston or Diaphragm?

Diaphragm



Regal

Sloan

Royal

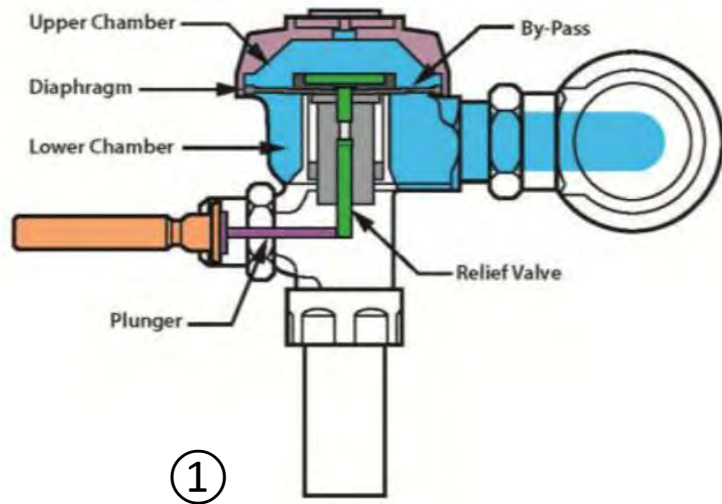
Piston



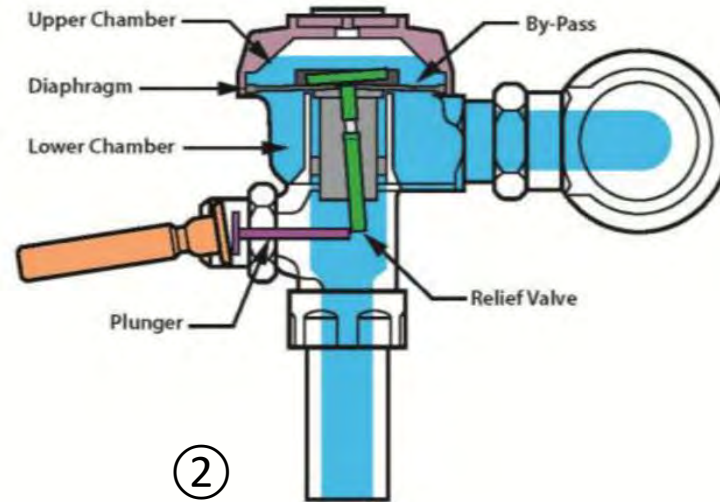
Gem

Crown

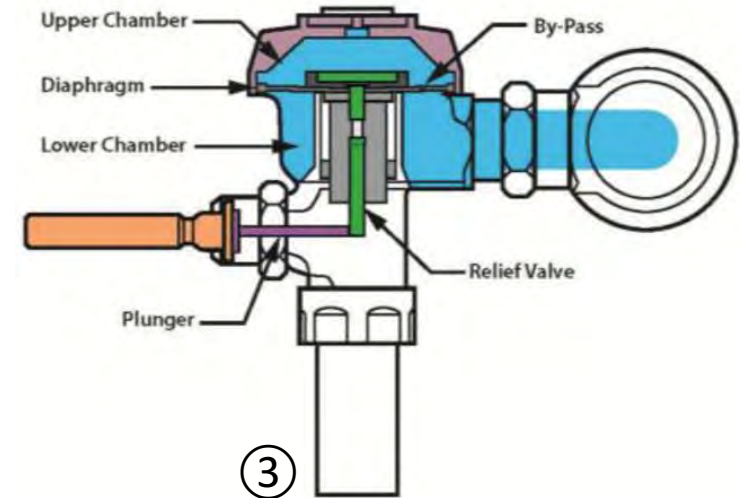
How A Diaphragm Works



Incoming pressure to the upper chamber seals the diaphragm down over the lower chamber



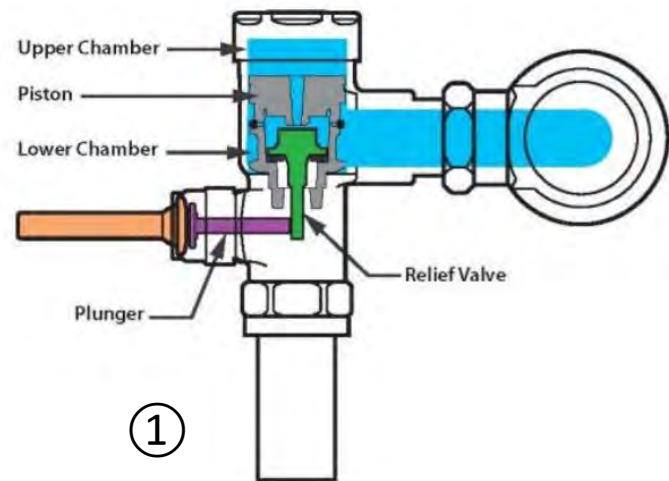
Moving the handle causes the diaphragm to flex, releasing water into the fixture



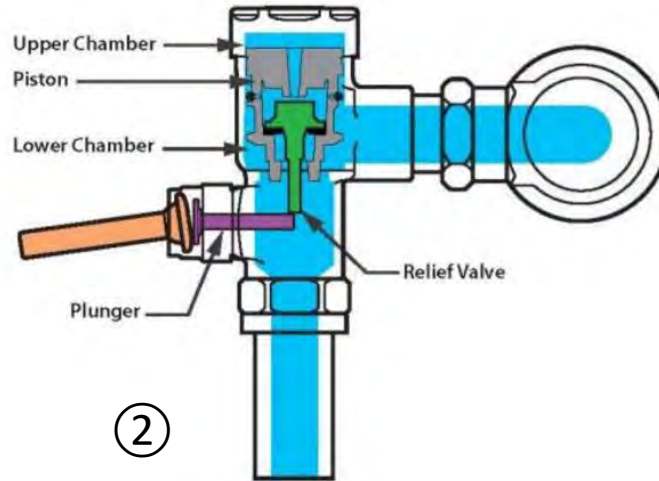
The diaphragm re-seals as the upper chamber re-pressurizes

All Sloan diaphragm flushometers are “non-hold open” design

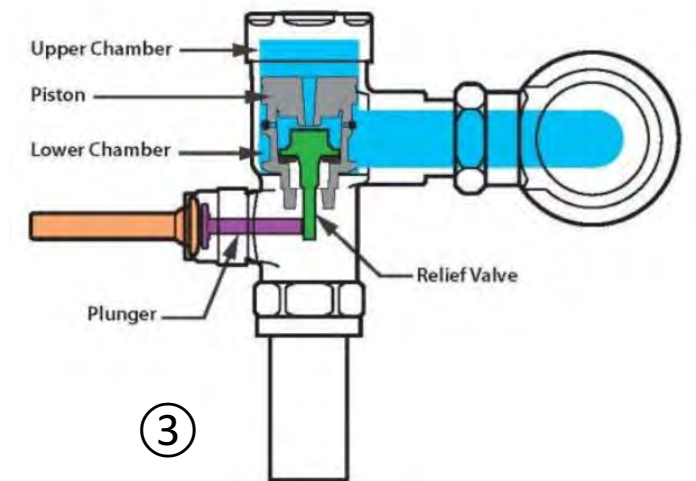
How A Piston Works



Incoming pressure to the upper chamber seals the piston down over the main seat



Moving the handle causes the piston to slide up, releasing water into the fixture



The piston re-seats as the upper chamber re-pressurizes

Sloan Piston Valves are also “non-hold open” design

Is Performance Different?

Both do the **SAME** thing:

- Control the flow rate and volume of water
- Reset quickly for the next flush

They have **DIFFERENT** internal sealing methods:

- Diaphragm – Static (flexing) seal
- Piston – Dynamic (sliding) lip seal



FLEX

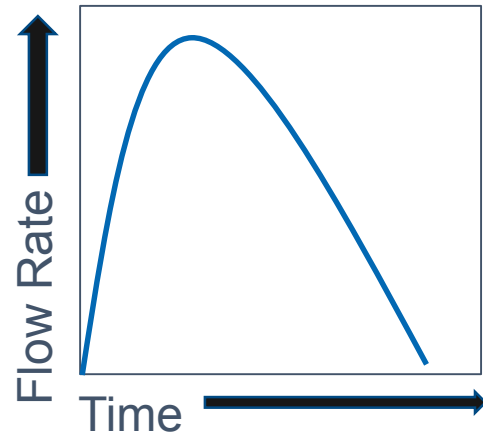


SLIDE

Different sealing methods create different flush curves

Why do Flush Curves Matter?

Diaphragm

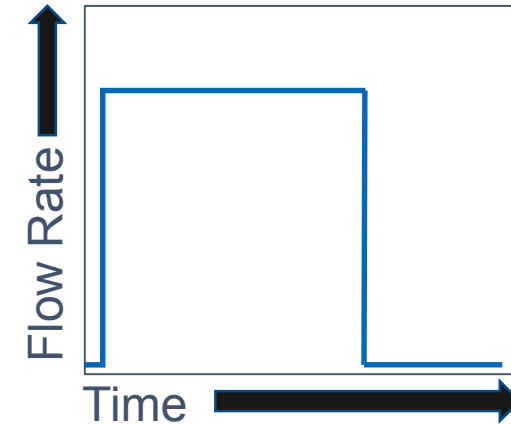


The flexing action provides a smooth open and close cycle.

Having a gradually decreasing flow at higher pressures prevents a “hard close.”

A slower close of the flush cycle helps prevent noise.

Piston



The slide action delivers most of the water to the fixture at the beginning of the flush cycle.

A quick in-rush of water into a old style washdown fixture at less than 25 PSI could help to clear the bowl.

Variables That Can Impact Selection



Water Supply

- Flow
- Pressure
- Properly sized (strong)
- Under sized (weak)



Water Quality

- Chlorine/Chloramines
- pH
- Sediment



Fixture Type

- High efficiency (HE)
- Closet
- Urinal



Usage Pattern

- Frequency
- Volume

Design Element Summary



Basic Design	PISTON	DIAPHRAGM	Why It Matters
Valve Body Construction	Semi red brass	Semi red brass	Better corrosion resistance than yellow brass
Valve Mechanism	Non-hold open	Non-hold open	Prevents water waste and vandalism
Sealing Mechanism	Dynamic	Static ✓	Diaphragm seal wears less
Stroke Length	Long ✓	Short	Longer piston stroke less sensitive to system change
Sealing Surfaces	3	2 ✓	50% more seals

Sloan piston and diaphragm valves have the same rough-in height

Operating Performance Summary



Condition	PISTON	DIAPHRAGM	Why It's Better
Low Pressure	Better ✓	Good	Performance below 25 PSI
High Pressure	Good	Better ✓	Slower shut off at higher pressure, less noise
Under Sized (Weak) System	Better ✓	Good	Dynamic pressure performance
Fixture Back Pressure	Good	Better ✓	Adapts to fluctuations
High Chloramines	Good	Better ✓	Synthetic diaphragms last longer
Sediment	Poor	Better ✓	Less wear and rubbing
Manual to Sensor Retrofit Options	Less	More ✓	Many more options

Perception vs. Reality

“Piston valves work better with low pressure and gritty water.”

- May have been true from 1928 to 1997* when high efficiency fixtures were introduced
- Modern fixtures require at least 25 PSI to function properly
- Older, less efficient wash down fixtures with low pressure might use pistons
- Diaphragms last longer than pistons in gritty water because they don't slide and wear

* Enforcement of Energy Policy Act of 1992 began January 1st, 1997 mandating 1.6 GPF max. for water closets and 1.0 GPF max. for urinals sold in the USA.



This is no longer a true statement

Perception vs. Reality

Other misconceptions...

“Piston Valves never need repair”

- All valves will eventually need repair

“When piston valves fail, they fail in the closed position”

- Both Pistons and Diaphragms can fail in the open position for the same reasons – wear, abrasion and clogged bypasses



Summary

- Sloan invented both diaphragm and piston valves. Both technologies have strengths
- Water quality, system dynamics, and restroom traffic will impact which is selected
- Modern fixtures require 25 PSI or more and tend to benefit from diaphragm technology
- In low pressure (<25 PSI), under sized (weak), and older fashioned systems pistons have an important role to play



Join Our Next Webinar – Thurs, May 21: Regal vs. Sloan vs. Royal Flushometers

Diaphragm



Good
Regal



Better
Sloan



Best
Royal

[Register to attend here!](#)

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Touch-Free Hygiene in
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May 21st

Regal vs Sloan vs Royal



May 28th

PWT New Product
Launch

Questions?

Training Comments, Questions, or Suggestions?

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